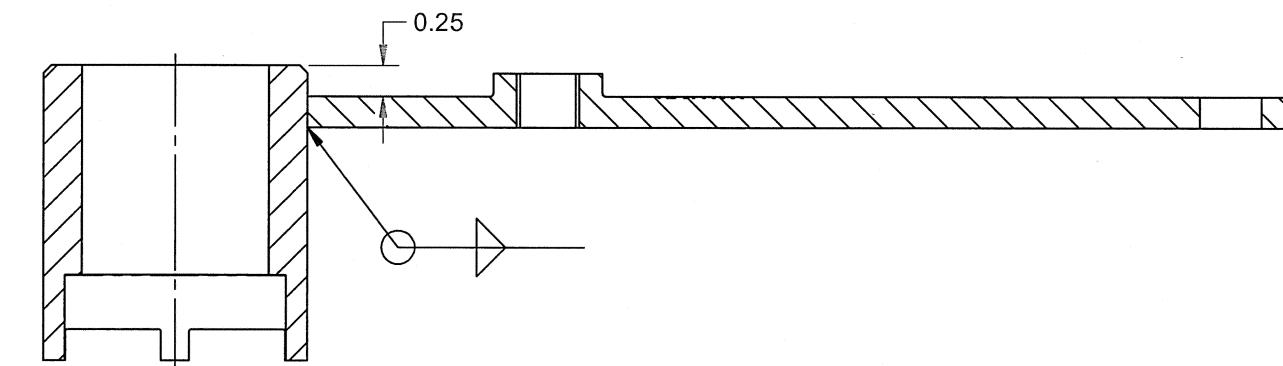
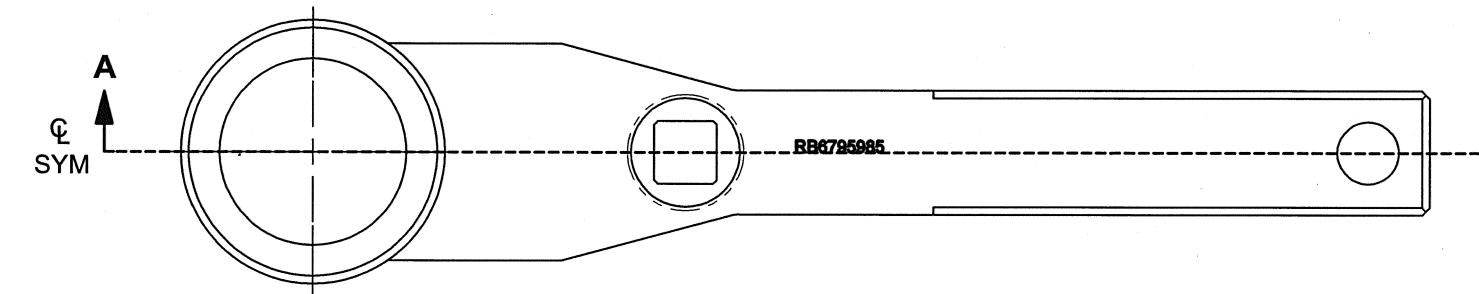
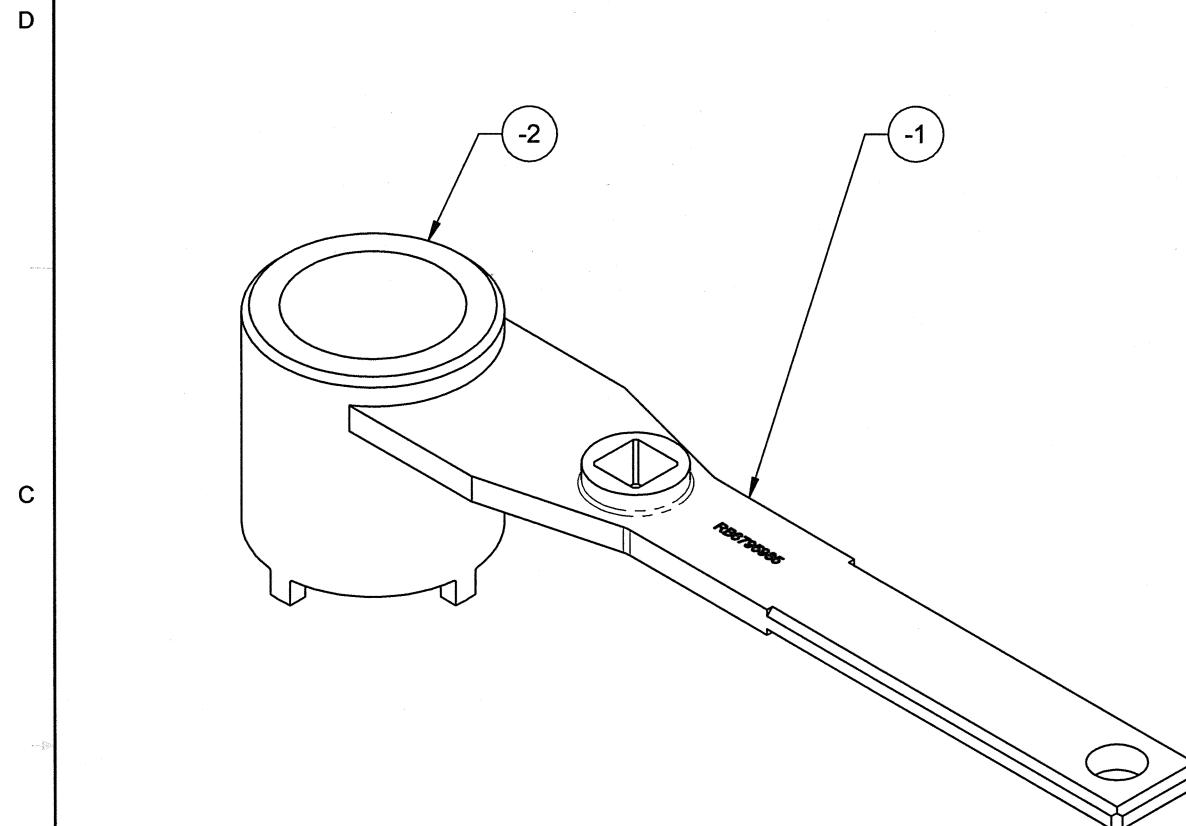


ITEM #	QTY	PART #	PART TITLE
-1	1	RB6795985-1	PLATE
-2	1	RB6795985-2	RETAINING NUT



RB6795985 POWER TURBINE SHAFT BALL BEARING RET. NUT WRENCH

9

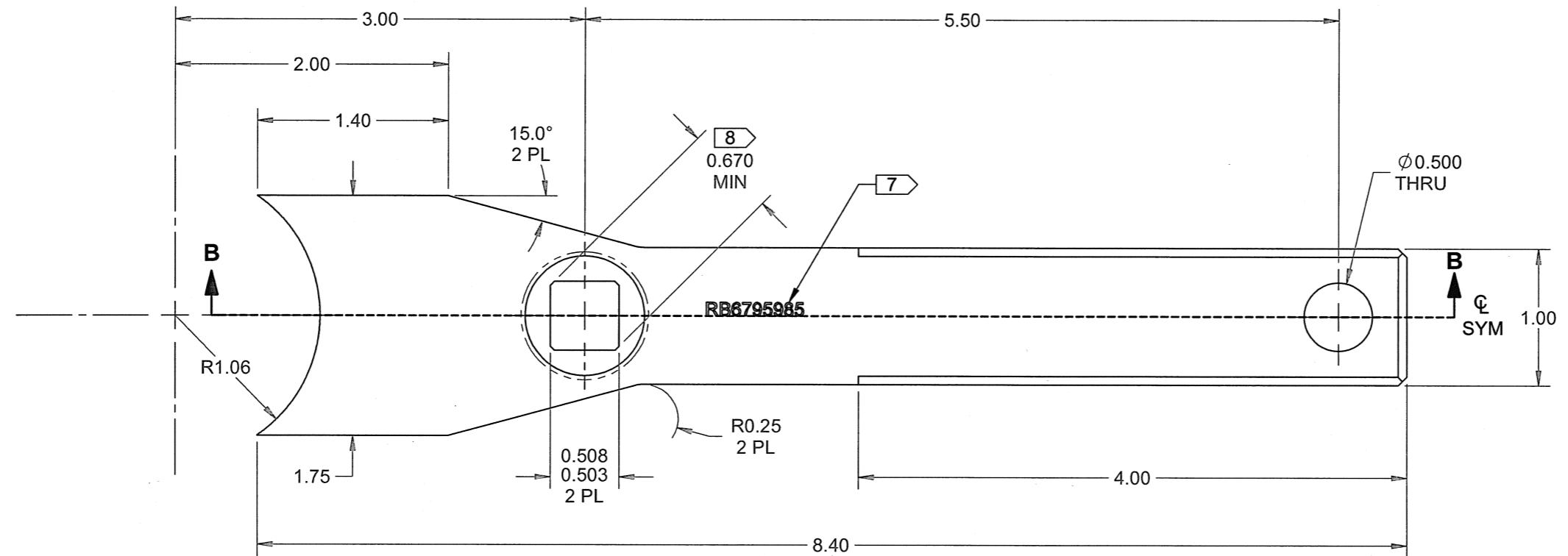
NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: 36-40 Rc
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) REMOVE ALL WELD SPATTERS
- 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	19-789	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	JFC	RB6795985	SHEET 1 OF 3
APPROVED	<i>WJ</i>	TITLE	POWER TURBINE SHAFT BALL BEARING RET. NUT WRENCH
DATE	2019-07-02	SCALE	NTS
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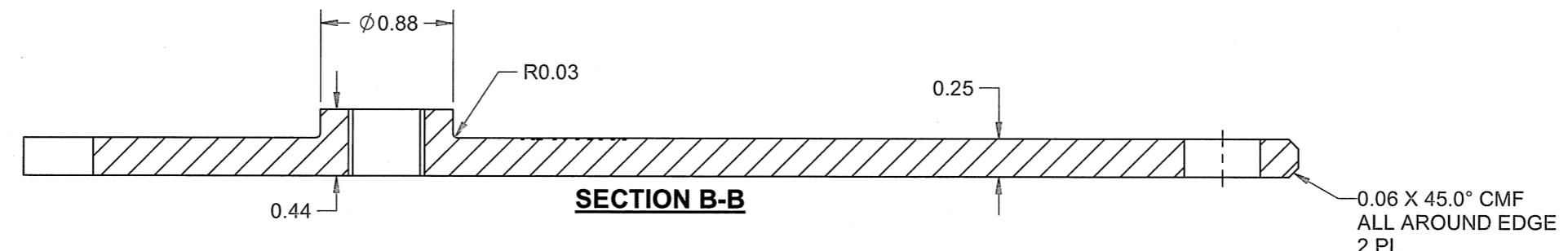


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C

B

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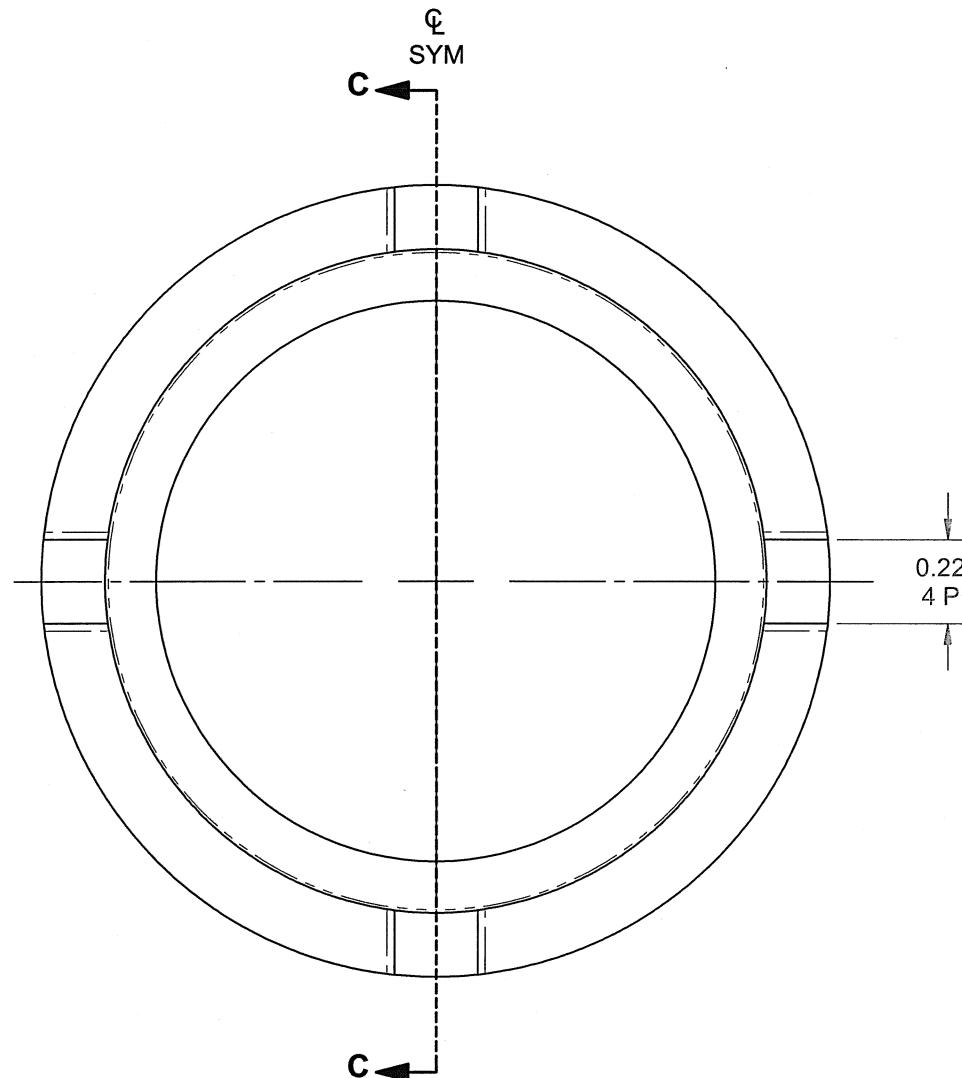
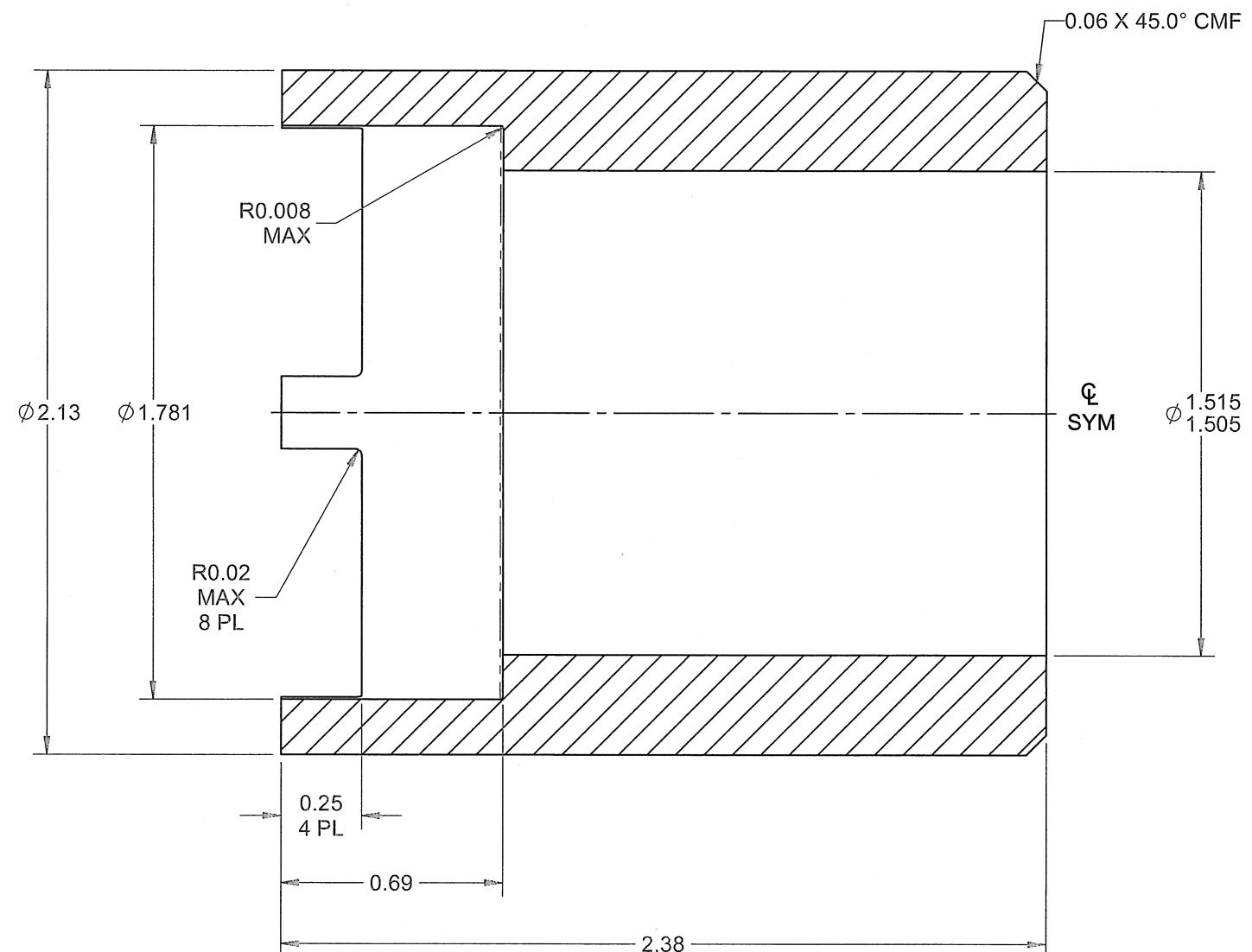
**RB6795985-1 PLATE****NOTES:**

- 1) MATERIAL: 4140
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N, "RB6795985", AS SHOWN
- 8) BROACH CORNERS CAN BE RELIEVED WITH 1/16" DRILL DIA. IF NECESSARY

DESIGN DRAWN	VM	DART AEROSPACE LTD
CHECKED	KPT	HAWKESBURY, ONTARIO, CANADA
MFG. APPR.	JFC	TOOL PART #
APPROVED	X	RB6795985
		TITLE
		POWER TURBINE SHAFT BALL BEARING RET. NUT WRENCH
		SCALE NTS
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DATE 2019-07-03

D

**RB6795985-2 RETAINING NUT****SECTION C-C**

A

NOTES:

- 1) MATERIAL: 4140
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN DRAWN	VM	DART AEROSPACE LTD
CHECKED	KPT	HAWKESBURY, ONTARIO, CANADA
MFG. APPR.	JFC	REV. A
APPROVED	WJ	SHEET 3 OF 3
TOOL PART #	RB6795985	NTS
TITLE	POWER TURBINE SHAFT BALL BEARING RET. NUT WRENCH	SCALE
DATE	2019-07-02	COPYRIGHT © 2019 BY DART AEROSPACE LTD
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